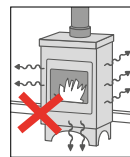
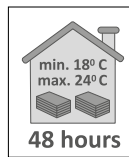


# VINYLUXE SPC vinyl flooring

Keep the panels at room temperature (between 18°C and 24°C) for at least 48 hours before you start the installation.

SPC vinyl panels can be installed on underfloor heating but the surface should not exceed 27°C.

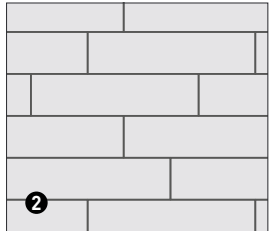
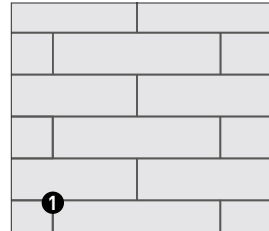
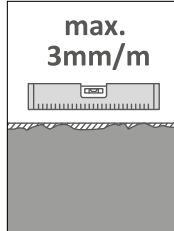
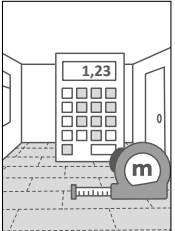
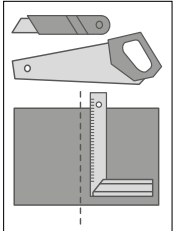
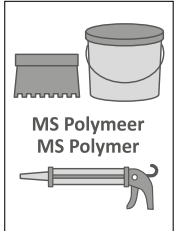
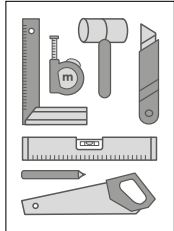
The panels are briefly resistant to temperatures up to 75°C. The panels should not be constantly exposed to higher temperatures, installation in a conservatory for example is not recommended.



Vinyluxe flooring is only suitable for use indoor and should be installed and stored in a room that is heated.



Use a shower tray in the shower



## IN GENERAL

The following tools are needed: a plastic hammer (light coloured rubber), set square, tape measure, spirit level, saw or Stanley knife and a pencil.

The subfloor must be dry, pressure resistant and free from dust and dirt. Check the floor for flatness. The unevenness should not exceed 3mm under a straight ruler of 1 meter, even up if necessary. Tile joints should be no more than 6 mm wide. If a click joint is right on top of a tile joint, the joint should be levelled. Measure the floor and make a drawing to divide the panels nicely over the surface. The panels can be installed in a brick 1 or staggered 2 (overlap

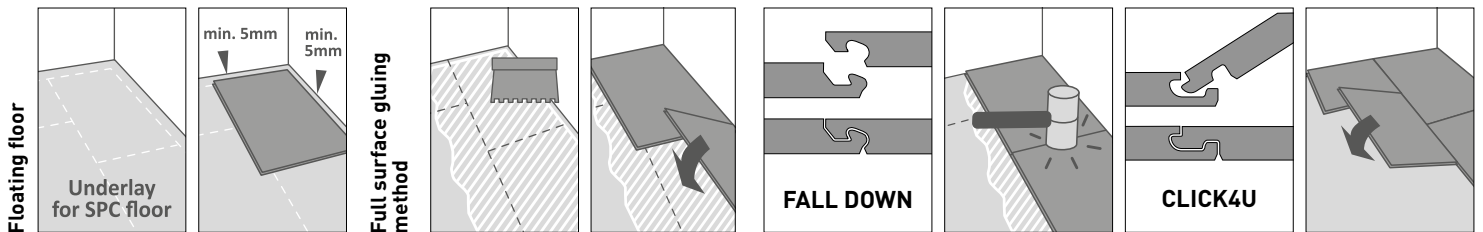
minimum of 30cm) pattern.

Inspect the panels before installation for visible defects. Panels with visible defects should not be installed. After installation a claim will not be accepted.

On the long sides of the panels there is a click joint on the short sides a Fall-down. To join 2 panels, place the tongue of one panel into the groove of another panel under an angle, move the panel towards the butt end of the previous panel and push it down. Tap it with a plastic hammer carefully over the whole width until the short sides click together.

Panels can be cut to size using a try square and a Stanley knife. The panel is cut and then broken over the breaking line.

**Pay attention!** To keep moisture out, it is important that the click connection is properly clicked together and tapped with a plastic hammer.



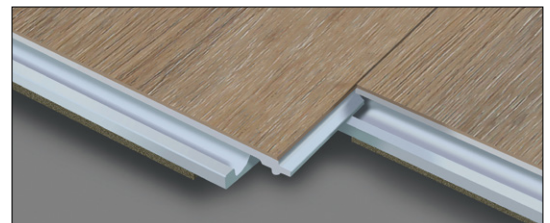
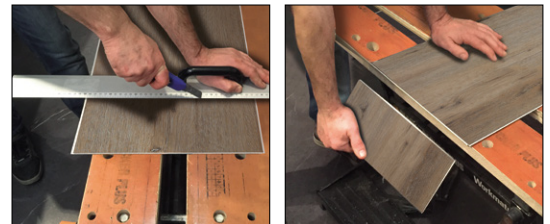
## LAYING THE FLOOR

Vinyluxe is suitable for laying in a floating manner.

It is recommended to lay a sound absorbing barrier suitable for SPC floors such as the HDM secura LVT Click Smart N underlay. Leave a 5mm expansion gap open on all sides when the length / width of the floor does not exceed 5 meters. For a longer / wider floor, add 1mm per linear meter. The maximum floor length without expansion joint is 12 x 8 meter. Fix the first row with distance wedges on the wall. The first row is laid with the tongue of the long side of the tile facing the wall. Always click the tongue into the groove. When the panels are installed in rooms with humid conditions we recommend the full surface gluing method.

### Full surface gluing method:

Use Aqua-Step MS polymer adhesive and apply it with a glue spreader comb (check the packaging for the right spreader). First degrease the subfloor and the back of the panels.



## FINISH AND MAINTENANCE

For finishing use a moisture resistant silicone or a suitable profile which is glued onto the panels. Clean the panels with a moist cloth. For simple dirt and dust use a vacuum cleaner suitable for hard surface floors, a soft brush, a moist cloth or an active fibre dry mop. Never clean the surface of the panels with polish, wax, varnish, bleach, scouring pads, wire wool, abrasives, or cleansing agents that contain abrasives or bleach. The use of a steam cleaner is not recommended for these floors.



For more tips and up-to-date instructions: [www.hdm.be](http://www.hdm.be)

	HDM NV, Kiezelt Kleine Brogel 57, 3990 Peer	17
	ZY_SPC_AS1020-001 EN 14041:2008	
	SPC panels/tiles for floors and walls	
	Reaction to fire	B <sub>e</sub> -s1
0766	Sliding Behaviour	DS

